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# Synthesis and photoluminescence of the  $Y_2O_3$ :Eu<sup>3+</sup> phosphor nanowires in AAO template

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#### Abstract

The monodisperse array and nanowires of  $Y_2O_3$ :Eu<sup>3+</sup> phosphor were synthesized using anodic aluminum oxide (AAO) template by sol–gel method. Scanning electron microscope (SEM) images indicated that  $Y_2O_3$ :Eu<sup>3+</sup> nanowires are parallelly arranged, all of which are in uniform diameter of about 50 nm. The high-magnification SEM image showed that each nanowire is composed of a lot of agglutinating particles. The patterns of selected-area electron diffraction confirmed that  $Y_2O_3$ :Eu<sup>3+</sup> nanowires mainly consist of polycrystalline materials. Excitation and emission spectra of  $Y_2O_3$ :Eu<sup>3+</sup>/AAO composite films were measured. The characteristic red emission peak of Eu<sup>3+</sup> ion attributed to  ${}^5D_0 \rightarrow {}^7F_2$  transition in Y<sub>2</sub>O<sub>3</sub>:Eu<sup>3+</sup>/AAO nanowires broadened its halfwidth.  $O$  2003 Elsevier Inc. All rights reserved.

Keywords: Nanowires;  $Y_2O_3$ :Eu<sup>3+</sup>; AAO template; luminescence

## 1. Introduction

In recent years, nanocrystalline  $Y_2O_3$ :Eu<sup>3+</sup> phosphor has received considerable interest in both fundamental and applied studies, for instance, in the characteristics of the spectra and field emission display, etc., due to its excellent luminescence efficiency, color purity, and stability [\[1\].](#page-3-0) In the preparation of nanocrystalline  $Y_2O_3$ :Eu<sup>3+</sup> phosphor, many different techniques such as spray pyrolysis [\[2\]](#page-3-0), chemical vapor deposition [\[3\],](#page-3-0) sol– gel [\[4\]](#page-4-0) and so on have been reported. But it is difficult for these methods to obtain narrow particles size distribution and prevent the aggregation of particles.

The sol–gel synthesis in anodic aluminum oxide (AAO) template has been widely used for the preparation of semiconductor oxides (such as  $TiO<sub>2</sub>$ , MnO<sub>2</sub>,  $Co<sub>3</sub>O<sub>4</sub>$ , ZnO, WO<sub>3</sub>, and SiO<sub>2</sub>, etc.), composite nanostructure materials and nanowires [\[5\].](#page-4-0) This method for synthesis of inorganic materials has a number of advantages over conventional synthetic procedures. For example, monodisperse arrays of nanoparticles with uniform diameters can be synthesized. Moreover, this

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can effectively prevent the aggregation of particles because the nanoparticles are isolating each other. In addition, the tubules and fibrils of the desired material can be obtained after the AAO template is removed by chemical etching. But the AAO templates used by sol–gel template synthesis are almost unsupported AAO films with penetrated pores. During the preparation of AAO unsupported films need stripping off the remaining Al metal layer and opening the bottom caps of AAO by means of chemical etching; this is timeconsuming [\[6–7\].](#page-4-0) Recently, Gaponenko [\[8\]](#page-4-0) reported the Er- and Tb-doped SiO<sub>2</sub>, TiO<sub>2</sub>, Fe<sub>2</sub>O<sub>3</sub>, Al<sub>2</sub>O<sub>3</sub>, In<sub>2</sub>O<sub>3</sub> luminescent films in porous anodic alumina on a silicon substrate using sol–gel method by spin-on or dip coatings. However, to our knowledge, monodisperse array and nanowires of  $Y_2O_3$ :Eu<sup>3+</sup> synthesized by AAO template have not yet been thoroughly investigated  $[9-10]$ .

In this work, we made an attempt to synthesize monodisperse array and nanowires of  $Y_2O_3$ : Eu<sup>3+</sup> using a supported AAO template by sol–gel method. The experimental results demonstrated that the method can be applied to assemble  $Y_2O_3$ : $Eu^{3+}$  nanostructure materials. At the same time, the broadening of  $Eu^{3+}$ emission peak at around 611 nm was observed.

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## 2. Experimental

Nanoporous AAO templates were prepared by a two-step anodizing process [\[11,12\]](#page-4-0). After high-purity aluminum plate (99.999%,  $11 \text{ cm} \times 4 \text{ cm} \times 0.5 \text{ mm}$ ) was annealed at  $500^{\circ}$ C for  $3-5$ h in air and degreased in acetone, one side of the aluminum plate (as anode) under the protection of both Teflon plates with  $20 \text{ cm}^2$ window in one of this was electropolished to a mirror finish in a 1:5  $(v/v)$  perchloric acid/ethanol solution at 5–15°C for 3 min at a current density of 450 mA/cm<sup>2</sup>. The polished anode was oxidized at a constant potential (40 V) in 0.3 M oxalic acid (C<sub>2</sub>H<sub>2</sub>O<sub>4</sub>) at 1–3<sup>o</sup>C for 10 h. The anode was then immersed in an aqueous solution of  $0.6 M H_3PO_4$  and  $0.15 M H_2CrO_4$  at 60°C for 48 h to remove the alumina layer. Subsequently, the anode was anodized for 10 h in the same condition again and became AAO template with highly ordered nanoporous arrays (namely supported AAO template).

 $Y_2O_3$ :Eu<sup>3+</sup>sol was prepared as follows.  $Y_2O_3$  (4 N,  $(0.5000 \text{ g})$  and Eu<sub>2</sub>O<sub>3</sub> (4 N, 0.04674 g) were dissolved in 2.5 mL of 1:1 (v/v)  $HNO<sub>3</sub>$  by stirring the mixture at 80–  $90^{\circ}$ C. The solution was continuously heated to remove the excess  $H_2O$  and  $HNO_3$ , and then slightly cooled down. After this solution was added into 150 mL of deionized water and adjusted pH to 4–5 with 1:9  $(v/v)$  $NH_3 \cdot H_2O$ , the solution was concentrated by slow evaporation at  $60-70^{\circ}$ C with stirring and finally turned into a transparent  $Y_2O_3$ :Eu<sup>3+</sup> hydrosol.

The AAO was dipped into  $Y_2O_3$ :Eu<sup>3+</sup> hydrosol for 20–30 min, removed, and allowed to dry in air for 2 h. The template was then placed in a tube furnace (in air), and the temperature was ramped  $(2.5^{\circ}C/\text{min})$  to 800°C. The template was heated at this temperature for 2 h, and the temperature was ramped back down  $(2.5^{\circ}C/\text{min})$  to room temperature. Subsequently, we polished the template surface with abrasive paper so as to clean out the adhesive substances. Finally, we got the sample of  $Y_2O_3$ :Eu<sup>3+</sup>/AAO. The sample was then cut into three sections marked S1, S2 and S3, respectively. The S2 and S3 samples were heated at  $900^{\circ}$ C and  $1000^{\circ}$ C, respectively, for 2 h in air. The speed of temperature increasing or decreasing was  $2.5^{\circ}$ C/min.

The morphologies of the AAO template and the  $Y_2O_3$ :Eu<sup>3+</sup>/AAO nanowires were characterized by a PHILIPS XL30 ESEM FEG scanning electron microscope (SEM). The energy dispersive X-ray (EDX) spectrum of the  $Y_2O_3$ :Eu<sup>3+</sup>/AAO sample was obtained using this instrument. The morphology and the selectedarea electron diffraction (SAED) pattern of a single  $Y_2O_3$ :Eu<sup>3+</sup>/AAO nanowire were determined by a JEOL JEM-2010 transmission electron microscope (TEM). The XRD pattern of the sample was examined by a Rigaku Dmax-B X-ray diffractometer. PL spectra of the sample were measured by a HITACHI F-4500 FL spectrophotometer equipped with a 150-W

xenon lamp as the excitation source at room temperature.

Before the SEM observation, the  $Y_2O_3$ :Eu<sup>3+</sup>/AAO sample was etched by 6 M aqueous NaOH for 1 h. This sample was attached to a sample stub with adhesive tape and sputtered with a thin layer of Au onto the surface. For the TEM observation, a piece of the resulting sample was placed onto a carbon-film-coated TEM grid. The 6M aqueous NaOH solution was then applied to the sample in order to dissolve the alumina and substrate Al.

## 3. Results and discussion

### 3.1. Morphologies and structure

Fig. 1 presents the SEM image of a supported AAO template. The image demonstrates that the AAO template has highly ordered nanoporous arrays with diameters of approximately 50 nm. Fig. 1a is a larger area image of a supported AAO template and Fig. 1b is a magnification image of the selected-area image in Fig. 1a.

SEM and EDX observations of the  $Y_2O_3$ :Eu<sup>3+</sup> nanowires [\(Fig. 2](#page-2-0)) show that the  $Y_2O_3$ :Eu<sup>3+</sup> is filled



Fig. 1. SEM images of a supported AAO template.

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Fig. 2. SEM images (a and b), and EDX analysis spectrum (c) of the nanowires of  $Y_2O_3$ :Eu<sup>3+</sup>.

into the AAO template and formed nanowires. It can be clearly seen that the  $Y_2O_3$ :Eu<sup>3+</sup> are parallelly arranged, all of which are in a uniform diameter of about 50 nm. The diameter of these nanowires matches well with the pore diameter of the AAO template. The high-magnification SEM image indicates that each nanowire is composed of many agglutinating particles. The EDX spectrum shows that the chemical composition of  $Y_2O_3$ :Eu<sup>3+</sup>/AAO/Al composite is mostly Al, O, and Y; as expected, minor quantities of Na and Au are also present, while the quantities of Eu are too scarce to be detected. However, the following sensitive photolumi-



Fig. 3. TEM image of a single Y2O3:Eu<sup>3+</sup> nanowire; inset, SAED pattern taken from the nanowire.



Fig. 4. XRD pattern of the  $Y_2O_3$ :Eu<sup>3+</sup>/AAO/Al composite film.

nescence spectra data in [Fig. 5](#page-3-0) can confirm existence of  $Eu^{3+}$  in  $Y_2O_3:Eu^{3+}$  nanowires.

A single nanowire with a diameter of about 50 nm is observed by the TEM image in Fig. 3. The SAED pattern (Fig. 3, inset), taken from the single nanowire shown in Fig. 3, reveals some diffraction spots and diffusive rings. This means that the nanowire of  $Y_2O_3$ :Eu<sup>3+</sup> may be composed of polycrystalline and amorphous materials. Further evidence comes from the X-ray diffraction of the  $Y_2O_3$ :Eu<sup>3+</sup>/AAO/Al composite film in Fig. 4. The XRD result indicates that the diffraction peaks are assigned to  $Y_2O_3$  and  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> of AAO template without metal Al. We can merely observe one widening diffraction peak of  $Y_2O_3$  at around  $2\theta = 29.235^{\circ}$  corresponding to cubic (222) plane. The reason for weaker diffraction peaks of  $Y_2O_3$  could be due to a little quantity of  $Y_2O_3$  in AAO template and the absence of adhesive  $Y_2O_3$  on the surface of AAO template. The thicker AAO membrane on metal Al could be the reason why the diffraction peaks of metal

<span id="page-3-0"></span>Al are too weak to be detected. While the widening of the diffraction peaks of  $Y_2O_3$  may provide some evidence of smallness of the crystalline particles or being amorphous.

## 3.2. Photoluminescence spectra

Under the same conditions, the excitation and emission spectra of S1, S2, and S3 samples are shown in Fig. 5. From this characteristic spectra we can further confirm that the  $Y_2O_3$ :Eu<sup>3+</sup>/AAO nanowires are mainly composed of cubic phase. In Fig. 5(a), the excitation spectra were measured by monitoring the emission wavelength at 611 nm. There are three sets of lines to be observed: one broad and strong band at about 254 nm is an  $Q^2 \rightarrow Eu^{3+}$  charge transfer transition from an oxygen 2p state excited to an  $Eu^{3+}$  4f state, three narrow and weak bands at around 365, 381 and 396 nm consisting of one set of peaks; while another single peak is located at 466 nm, these peaks are derived from



Fig. 5. PL spectra of the  $Y_2O_3$ :Eu<sup>3+</sup>/AAO composite film: (a) excitation, and (b) emission spectra:  $1 - S1(1000^{\circ}C)$ ,  $2 - S2(900^{\circ}C)$ , and  $3 - S3(800^{\circ}C)$ .

 ${}^{7}F \rightarrow {}^{5}D$  absorbing transition of 4f electrons of Eu<sup>3+</sup>. Under 254 nm UV light excitation, we have observed the characteristic red emission peak of  $Eu^{3+}$  ions in Fig. 5(b). The peak is due to the  ${}^5D_0 \rightarrow {}^7F_2$  forced electric dipole transition of  $Eu^{3+}$ . However, we found that this emission peak of the  $Y_2O_3$ :Eu<sup>3+</sup>/AAO in three different firing temperatures exhibited a broadened line width of about 17 nm halfwidth and the halfwidth almost did not change with the increase of firing temperature. This phenomenon that the spectral lines of  $Eu^{3+}$  at 611 nm of nanocrystalline  $Y_2O_3$ :Eu<sup>3+</sup> phosphors are much broader than those of the bulk materials has also been presented and there is a generally accepted theory that the broadening in these spectra is attributed to inhomogeneous broadening caused by the surface and interface effects of the small particles  $[13-16]$ . Our preliminary experimental results also support the conclusion. The reasons are as follows. First, under the same conditions, the halfwidth of 611 nm emission peak of  $Eu^{3+}$  did not decrease with the increase of firing temperature. This shows amorphous materials were not the main reason for the spectral line broadening. Second, SEM results have confirmed  $Y_2O_3$ :Eu<sup>3+</sup> nanowires are composed of many agglutinated nanoparticles. Thus structural defect and disorder crystal lattice of the  $Y_2O_3$ :Eu<sup>3+</sup> nanowires exist everywhere.

# 4. Conclusions

The monodisperse array and nanowires of  $Y_2O_3$ :Eu<sup>3+</sup> phosphor with uniform particle size were synthesized using AAO template by sol–gel method. The  $Y_2O_3$ :Eu<sup>3+</sup> nanowires are parallelly arranged in AAO template, all of which have uniform diameter of about 50 nm and are mainly composed of polycrystalline particles with cubic phase. The red emission peak of  $Y_2O_3$ :Eu<sup>3+</sup>/AAO at 611–616 nm is attributed to  ${}^5D_0 \rightarrow {}^7F_2$  forced electric dipole transition of Eu<sup>3+</sup>; this emission peak exhibited a broadened line width.

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